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DNC / file transfer settings for Cincinnati Acramatic 850. Set the following parameters on the machine:

Parameter. Value. Baud rate: 9600: Parity: None: Data bits: 8: Stop Bits: 1: Some of the above settings seem to conflict with those in ConnectCNC; but the control counts the even parity bit as a data bit. Set ConnectCNC as follows: Common Settings . Name: Acramatic 950: Baudrate: 9600: Data ...

ConnectCNC settings for Cincinnati Acramatic 950

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Acramatic 2100 Cincinnati CNC Blast From the Past - CNC ...

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